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**D3914-041**  
**Job Sheet 167456-A**



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier      |           | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|--------------------------|-----------|--------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier    | Lead Time |                    |
| 90    | Start up Operation | 1 Ea  |            | 11/16/17 | 0.00      | 0.00    | Start Up Large Fab2      |           | <i>JDG</i>         |
| 100   | Large Fab          | 1 pcs |            | 11/16/17 | 0.00      | 6.67    | Large Fab 1              |           | <i>JDG</i>         |
| 110   | QC                 | 1 pcs |            | 11/16/17 | 0.00      | 0.00    | QC9                      |           | <i>PD 17-11-16</i> |
| 120   | QC                 | 1 pcs |            | 11/16/17 | 0.00      | 0.00    | QC5                      |           | <i>PD 17-11-16</i> |
| 130   | Powdercoat         | 1 pcs |            | 11/16/17 | 0.00      | 0.40    | Powdercoat4              |           | <i>DK 17-11-22</i> |
| 135   | QC                 | 1 pcs |            | 11/16/17 | 0.00      | 0.00    | QC3                      |           | <i>HL 17-11-22</i> |
| 140   | HandFinish         | 1 pcs |            | 11/17/17 | 0.00      | 0.80    | HandFinish3              |           | <i>HL 17-11-22</i> |
| 150   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC3                      |           | <i>3-88</i>        |
| 160   | Packaging          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Packaging3 <i>F-Pool</i> |           | <i>NOV 22 2017</i> |
| 170   | QC21-SA            | 1 Ea  |            | 11/17/17 | 0.00      | 0.00    | QC21 <i>DAS</i>          |           |                    |

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg  
Descriptions: D3914 \*\*\*Visual inspect before welding mesh\*\*\* 3- tack weld mesh on basket as per dwg D3914 \*\*\*Cut out mesh where  
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label  
plate before tacking mesh\*\*\*  
130 - \*\*\* mask sides of hinge prior to powdercoat\*\*\*  
140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg \*\*\*Mask  
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*

*M 122878 START: 8:25 O.V.T: 3:35 FINISH: 8:55.*

### Job Allocations

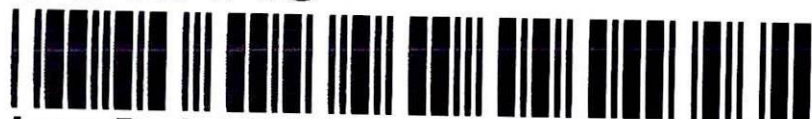
| Operation             | Component Part            | Required | Inventory | Allocated | Std Qty |
|-----------------------|---------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D2581 <i>300 5842</i>     | 2        | 16        | 0         | 0       |
|                       | D3914-1 <i>300 4269</i>   | 2        | 22        | 0         | 0       |
|                       | D3914-7 <i>300 4433</i>   | 2        | 18        | 0         | 0       |
|                       | D4016-3 <i>300 9488</i>   | 3        | 19        | 0         | 0       |
|                       | D4018-5 <i>300 2783</i>   | 9        | 45        | 0         | 0       |
|                       | D4020-5 <i>300 1023</i>   | 1        | 8         | 0         | 0       |
|                       | D4021-3 <i>165512</i>     | 1        | 7         | 0         | 0       |
|                       | D4035-043 <i>300 4890</i> | 2        | 0         | 0         | 0       |
| 140-HandFinish        | D2728-3                   | 1        | 0         | 0         | 0       |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
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**Long Basket Lid Assembly (350)**

**PART NO: D3914-041**

**Revision:**

**Operation: Start up Operation**

**Change No:**

**Mfg Date: 11/15/17**

**Job No: 167456-A**